

THE LANE LIST

KENTUCKY'S LARGEST AUTOMOTIVE INDUSTRY OPERATIONS

Ranked by number of employees

Assembly Plants

NAME	WEBSITE	CITY	YEAR EST.	EMPLOYEES (YEAR REPORTED)	PRODUCT
Toyota Motor Manufacturing Kentucky	toyotageorgetown.com	Georgetown	1988	7,600 (2015)	Automobiles: Avalon, Avalon-hybrid, Camry, Camry-hybrid, Venza, Lexus ES350. Engines, axles, steering components, blocks/cylinder heads/crankshafts, dies and North American Production Support Center Training Facility.
Ford Motor Co. Kentucky Truck Plant	ford.com	Louisville	1969	4,550 (2015)	Production of super duty pick-up trucks (F-250 through F-550), Ford Expedition, Lincoln Navigator
Ford Motor Co. Louisville Assembly Plant	ford.com	Louisville	1955	4,750 (2015)	Ford Escape and Lincoln MKC
General Motors Corp.	corvetteassembly.com	Bowling Green	1981	887 (2015)	Automobile assembly: Chevrolet Corvette; performance engines

Suppliers

NAME	WEBSITE	CITY	YEAR EST.	EMPLOYEES (YEAR REPORTED)	PRODUCT
Metalsa Structural Products Inc.	metalsa.com	Elizabethtown	1994	1,836 (2016)	Stamping/forming, hydro forming, and assembly of the Ford F-150, Lincoln Navigator, Ford Expedition frames; Stampings for Toyota frame components plus e-coating systems
Mubea Inc.	mubea.com	Florence	1982	1,400 (2015)	Automotive component parts (springs, hose clamps, stabilizers)
North American Stainless	northamericanstainless.com	Ghent	1990	1,314 (2015)	Stainless steel flat products (coils, sheets, strips, plates) and stainless steel long products (bar, wire, rod, rebar, angles)
Akebono Brake	akebonobrakes.com	Elizabethtown	1987	1,300 (2015)	Manufacture automotive disc & drum brakes and brake components
Hitachi Automotive Systems Americas Inc., Div Hitachi America Ltd.	hitachi.us	Berea	1987	1,272 (2015)	Manufacture and assembly of brake and suspension systems
Robert Bosch Automotive Steering LLC	bosch-automotive-steering.com	Florence	2006	1,200 (2015)	Steering gears for car and light truck market; assemble steering columns, hydraulic steering gears, electric steering gears, and power steering pumps for auto industry
Hitachi Automotive Systems Americas Inc., Div Hitachi America Ltd.	hiams-am.com	Harrodsburg	1986	1,100 (2015)	Automotive electronic control units, sensors, actuators, fuel systems & components, lithium ion battery, machining, warehouse and distribution
TG Kentucky LLC	toyoda-gosei.com	Lebanon	1999	1,089 (2015)	Rubber molded & plastic interior automobile parts
Bowling Green Metalforming LLC Division of Magna Corp.	magna.com	Bowling Green	2004	1,064 (2015)	Automotive parts
AK Steel Corp Ashland Works	aksteel.com	Ashland	1921	950 (2015)	Steel slabs
Martinrea Heavy Stamping	martinrea.com	Shelbyville	1988	950 (2015)	Automobile parts stamping & assembly
Akebono Brake – Glasgow	akebonobrakes.com	Glasgow	1995	905 (2015)	Disc brake calipers and pads
Gibbs Die Casting Corp. KOCH Enterprises Inc.	gibbsdc.com	Henderson	1966	861 (2015)	Aluminum die castings & Gibbs headquarters
Martinrea	martinrea.com	Hopkinsville	1999	799 (2015)	Automotive assemblies & painting of chassis components & suspension systems
Johnson Controls Inc. Georgetown Plant	jci.com	Georgetown	1993	787 (2015)	Automotive seats and interior components. Foam pads for seating utilized within the automotive industry.
Toyotetsu America Inc.	ttna.com	Somerset	1995	778 (2015)	Structural automotive stampings and assemblies
Montaplast of North America	montaplast.com	Frankfort	1992	760 (2015)	Plastic injection molding automotive supplier of exterior trim parts, center caps, cloth molded interior trim parts, and air intake manifolds
Aisin Automotive Casting LLC	aisinauto.com	London	1996	714 (2015)	Aluminum automotive engine and transmission components for the automotive market
YFAI – Yanfeng Automotive Interiors Ltd	yfai.com	Louisville	2003	711 (2015)	Manufactures and assembles injection-molded plastic automotive parts
Franklin Precision Industry Inc.	fpik.com	Franklin	1989	686 (2015)	Manufacture and assemble automotive throttle bodies & charcoal canisters, injection molding, fuel delivery components.
Metalsa Structural Products Inc.	metalsa.com	Hopkinsville	1989	667 (2016)	Automobile frames
Webasto Roof Systems Inc.	webasto.com	Lexington	1998	656 (2016)	Automotive sunroofs
Hyster-Yale Group Inc.	nmlhg.com	Berea	1973	618 (2015)	Manufacture lift trucks

Source: Self reported to the Kentucky Cabinet for Economic Development